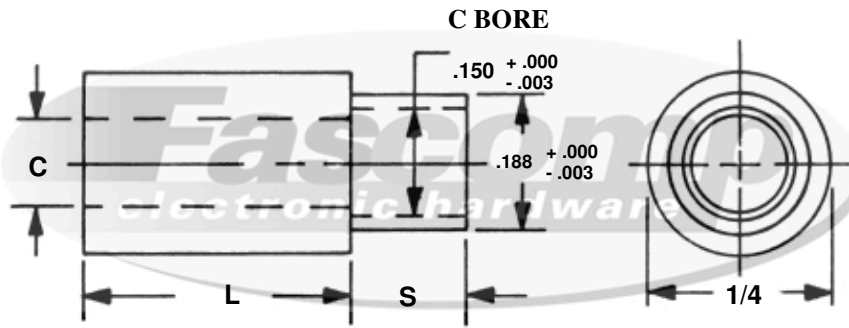


1/4 Round Swage Spacers



Create a part number:

Length	Panel/Code	Clearance	Material	Finish
FCXXXX	X	X	XX	XX

Length Table	
FCXXXX	Length (L)
FC1531	1/8
FC1532	3/16
FC1533	1/4
FC1534	5/16
FC1535	3/8
FC1536	7/16
FC1537	1/2
FC1538	9/16
FC1539	5/8
FC1540	11/16
FC1541	3/4
FC1542	13/16
FC1543	7/8
FC1544	15/16
FC1545	1

Swage Panel/Code (X)			
S	+ .003 - .003	P	
A	.075	1/32	
B	.105	1/16	
C	.135	3/32	
D	.165	1/8	
E	.230	3/16	
F	.290	1/4	

Hole Clearance Code (XX)		
Code (XX)	C + .010 - .000	
2	.090	
3	.101	
4	.115	
6	.140	

Material	
Material Code (XX)	
A	Aluminum
B	Brass
S	Steel
SS	Stainless Steel

Compatible Finish (XX)	
A, B, S, SS	0 - Plain
B, S	5 - Nickel Plate (QQ-N-290)
A	6 - Iridite #14 Gold (MIL-C-5541E)
A	7 - Iridite Clear (MIL-C-5541E)
A	9 - Alodine 1200
B, S	12 - Zinc Clear (ASTM-B-633)
B, S	16 - Electro Tin (MIL-T-10727 TYPE 1)
SS	20 - Passivation (MIL-F-14072D)
A	22 - Clear Anodize (MIL-A-8625-TYPE2) (Sulphuric) Hot Water Seal (Clear)
A	24 - Black Anodize (MIL-A-8625)
B, S, SS	26 - Black Oxide
B, S	28 - Zinc Yellow (ASTM-B-633)

Tolerances
Unless otherwise Specified
 .xxx +/- .005
 .xx +/- .010
 Angular +/- 1 Degree
 Linear +/- .005
Break all sharp edges



Source Control Drawing:
 To be produced by
 Fascomp Electronic Hardware

This document is the property of Fascomp Inc. and shall not be reproduced, distributed, or used as a basis for manufacturing without written permission from Fascomp Inc.